

# **Pre-designed KK&K®** steam turbines

The comprehensive product range up to 12 megawatts



**Revolving Around You**<sup>™</sup>

# Whatever your need for a prime mover, Howden can ovide you 017 with versatile, reliable and proven industrial steam turbines.

One of the leading turbo machinery manufacturers (formerly AG Kuehnle, Kopp & Kausch / Siemens Turbomachinery Equipment GmbH), with over 100 years of experience and continuous development, and a fleet of more than 20,000 installed turbines, we are a prime partner for your business.

## A full range of world-class industrial steam turbines

Howden offers a comprehensive range of pre-designed steam turbines up to 12 MW. These innovative but economical machines have a simple modular design which facilitates optimisation of performance for the required application. For optimal configuration, we have different but fully compatible design series to draw upon, enabling us to match your needs as exactly as possible.

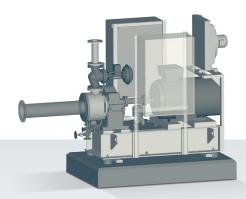
Our pre-designed steam turbines meet customer requirements for economic installation and operation as well as providing excellent flexibility for complex industrial processes. So, whether you need a generator drive for power generation or a mechanical drive for compressors, blowers and pumps, just talk to us and together we can select the turbine or turboset which is optimally suited to your needs.

Of course we strictly adhere to the guidelines laid down in the quality standards ISO 9001 and ISO 14001.

## **Fields of application**

Howden steam turbines increase the efficiency of power generation and improve the profitability of industrial as well as mechanical drives e.g. pumps and compressors.

Industries	Applications
Chemistry	Biomass power plants
Food & beverage	Captive power plants
Independent power producers	Cogeneration/CHP
Manufacturing industries, producers	Gas expansion
of pumps and compressors	Geothermal plants
Petrochemistry/refineries	Heat-recovery
Smelters/steel	Mechanical drives
Sugar/palmoil	Ships/offshore
Utilities	Solar thermal plants
Wood-working industry/paper mills	Waste incineration plants



## BASE

#### Turbogenerator up to 1000 kW

The BASE is a single-stage impulse turbine. The favourably priced turbine was designed as a generator drive for the 75-1000 kW power range and can be used in small combined heat and power (CHP) plants, in decentralised solar facilities as well as for waste-heat recovery, e.g. used in bottoming cycles attached to gas engines and biogas engines or for the utilisation of residual process steam.

#### **Technical data**

Power output up to 1,000 kW	
Inlet pressure up to 40 bar(a)/580 psi	Inl
Inlet temperature dry saturated steam up to 400°C/750°F	— Sp
Generator 50 Hz/60Hz	— Ex
Backpressure up to 11 bar(a)/160 psi or vacuum	т
Typical dimensions	Le
Length 2.5 m/8.2 ft*	W
Width 1.5 m/4.9 ft*	— He
Height 2 m/6.5 ft*	 Fo
Features	Lo
Backpressure or condensing type	E>

Package unit design, oil unit integrated in base frame

Extremely small and compact design
Only minimal foundation work required

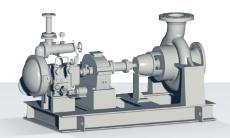
Largely maintenance-free, robust construction

High availability thanks to resilient and sure technology

Quick start without preheating of the turbine

Favourably priced thanks to proven components

Quick installation and commissioning



## BASE

#### Mechanical drive up to 750 kW

The BASE for mechanical drives is a single-stage, backpressure steam turbine in which the flow passes axially through the blading. It is mainly used as a power source for pumps or fans and especially as a stand-by unit with quick-start capability.

#### **Technical data**

Power output up to 750 kW
Inlet pressure up to 101 bar(a)/1,465 psi
Inlet temperature dry saturated steam up to 500°C/930°F
Speed acc. to driven machine
Exhaust pressure: back pressure up to 11 bar(a)/160 psi
Typical dimensions
Length 1 m/3.3 ft*
Width 1 m/3.3 ft*
Height 1.3 m/4.3 ft*
Features

Low-maintenance because of the simple design

Extremely failure safe

Quick-start compatible

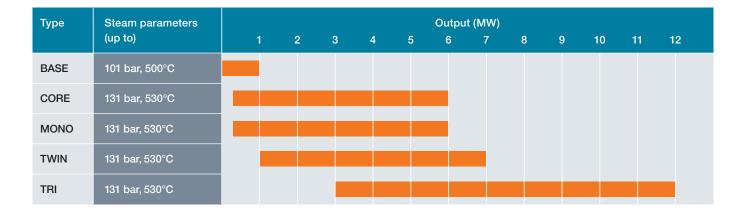
Turbine with integral oil supply

Meet requirements of API 611/612\*\*

ATEX version available

\*Turbine only.

\*\*If overhung design and integral gear is accepted.





## CORE

### Up to 6 MW

The CORE is perfectly suitable for packaging companies / EPCs who complete the unit for their customers. We deliver the core unit with gear only.

#### **Technical data**

Power output up to 6 MW

Inlet pressure up to 131 bar(a)/1,900 psi

Inlet temperature dry saturated steam up to 530°C/985°F

Speed acc. to driven machine

Exhaust pressure: back pressure up to 29 bar(a)/420 psi or vacuum

#### **Typical dimensions**

Depends on scope of complete package

#### **Features**

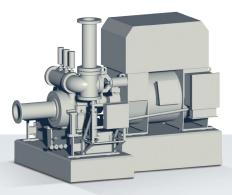
Backpressure or condensing type

Nozzle group control valves available

Quick-start without pre-heating

Meet requirements of API 611/612\*

\*If overhung design and integral gear is accepted



# MONO

## Up to 6 MW

The MONO stand out by their rugged design and renowned reliability even under the most severe operating conditions. They are ideal for saturated steam service. Their suitability for use as condensation or back-pressure turbines in combination with various integral gears modules opens up a broad application range.

#### **Technical data**

Power output up to 6 MW Inlet pressure up to 131 bar(a)/1,900 psi Inlet temperature dry saturated steam up to 530°C/985°F

Speed acc. to driven machine

Exhaust pressure: back pressure up to 29 bar(a)/420 psi or vacuum

#### **Typical dimensions**

Length 1.5 m/4.9 ft\* (turbine only, approx. 6 m/20ft incl. generator) Width 2.5 m/8.2 ft\*

Height 2.5 m/8.2 ft\*

#### Features

Backpressure or condensing type

Package unit design

Oil unit integrated in base frame

Nozzle group control valves available

Quick-start without pre-heating

Tailor made

\*Turbine only.





# TWIN

#### Up to 7 MW

The TWIN provides highest cost efficiency and high performance. It allows to reduce high heat gradients while providing a controlled extraction capability. The TWIN is a dual casing turbine on one gearbox which can run on different steam lines.

#### **Technical data**

Power output up to 7 MW

Inlet pressure up to 131 bar(a)/1,900 psi

Inlet temperature dry saturated steam up to  $530^\circ\text{C}/985^\circ\text{F}$ 

Speed acc. to driven machine

Exhaust pressure: back pressure or vacuum

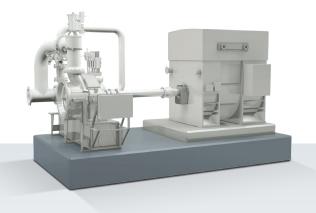
#### **Typical dimensions**

Length approx. 6 m/20 ft (incl. generator) Width 2.8 m/9.2 ft

Height 3.2 m/10.5 ft

#### Features

Backpressure, condensing type
Package unit design
Oil unit integrated in base frame
Nozzle group control valves available
Quick-start without pre-heating
Extremely compact construction
Pressure controlled extraction
High pressure/low pressure applications



## TRI

### Up to 12 MW

The TRI is a triple casing steam turbine with an integrated gearbox, designed for flexible operation and high efficiency. The multi-casing design allows for up to two controlled extractions as well as for operation on different steam supply systems.

#### **Technical data**

Devices extend on to 10 MM/
Power output up to 12 MW
Inlet pressure up to 131 bar(a)/1,900 psi
Inlet temperature up to 530°C/985°F
Exhaust pressure: up to 0.06 bar (a)/8.7 psi condensation
Typical dimensions
Typical dimensions Length approx. 8 m/26.2 ft (incl. generator)
Length approx. 8 m/26.2 ft (incl. generator)

#### Features

Condensing type
Package unit design
Oil unit integrated in base frame
Nozzle group control valves available
Quick-start without pre-heating
Extremely compact construction
Pressure controlled extraction
High pressure/low pressure applications
Reheat possible

## The KK&K Steam Turbines MONO, TWIN and TRI are also available as part of a special engineered and tailor made solution.

We can customise our steam turbines to optimally suite your needs. Any requirements or specifications like ATEX or API 611/612 (with comments) are possible with no limits in complexity. For example COMBI trains with multiple extractions or EXP (expanders) for gas expansion, also tailor made solutions for ORC processes (Organic Rankine Cycle).



# At the heart of your operations

Howden people live to improve our products and services and for over 160 years our world has revolved around our customers. This dedication means our air and gas handling equipment adds maximum value to your operations. We have innovation in our hearts and every day we focus on providing you with the best solutions for your vital operations.



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